

Paracryl Exterior F

DESCRIPTION

PARACRYL EXTERIOR F is a one-component, environmental friendly, plasto-elastic sealant based on acrylic polymers, already 1 hour after application it is water resistant.

PARACRYL EXTERIOR F has a good resistance towards ageing and cold climate.

PARACRYL EXTERIOR F has a perfect compatibility with most lacquers and paints and can already be painted 30 minutes after application.

APPLICATION

PARACRYL EXTERIOR F can be used inside as outside on all porous surfaces such as wood, wooden bars, brick, concrete and most non-porous surfaces such as PVC, aluminium, metal, etc...

PARACRYL EXTERIOR F can also be applied for joints between wooden walls, doors, and window-ledges, etc. Suitable for joints with moderate movement (max. 20%).

PROCESSING TEMPERATURE

Between + 5°C up and + 40°C.

SURFACES

All surfaces should be dry, clean and free from dust or grease. When necessary, degrease with **Parasilico Cleaner**, MEK, alcohol or ethanol. If necessary Paracryl Exterior F can be used as a primer (1 on 1). It is recommended that adhesion tests be carried out to determine the suitability of the product for its application.

TOOLING

With **DL100** before curing.

CLEANING

With water before it is dry.

AVAILABLE COLOURS

White. Other colours are available on request (full batches).

LIMITATIONS

PARACRYL EXTERIOR F doesn't support prolonged

immersion.

PARACRYL EXTERIOR F cannot be used for glazing joints.

SHELF LIFE

Min.12 months in unopened packing and kept in cool and dry conditions between +5°C and +25°C.

PACKING

25 cartridges of 310 ml / box - 48 boxes / pallet. 20 sausages of 600 ml / box - 45 boxes / pallet.

PRECAUTIONS

Please consult the safety data sheet. Safety data sheet available upon request.



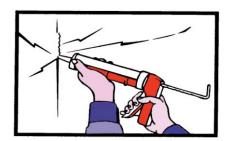
This technical data sheet replaces all previous editions. The data on this sheet have been drafted according to the last state of the laboratory data. Technical characteristics can be changed or adapted. We are not responsible in case of incompleteness. Before usage, one needs to ensure that the product is suitable for its application. Therefore, tests are necessary. Our general conditions apply.

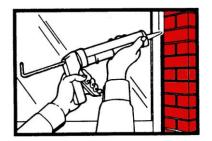
Paracryl Exterior F

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TECHNICAL CHARACTERISTICS

Non vulcanised sealant		
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Basis	Acrylic sealant	
Vulcanization system	Evaporation of water	
Skinning time (23°C and 50 % R.H.)	30 min	
Vulcanization speed (23°C and 65 % R.H.)	± 2 mm / 12h - 4mm / week	
Density (ISO 1183)	1.71 g/ml	
Vulcanized sealant		
Shore A Hardness	10 - 14	
Elastic recovery (ISO 7389)	>50%	
Maximum permissible distortion	20%	
Modulus at 100% elongation (ISO 8339)	0,03 N/mm ²	
% Elongation at break (ISO 8339)	>450%	
Temperature resistance	-40°C / +80°C	









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